



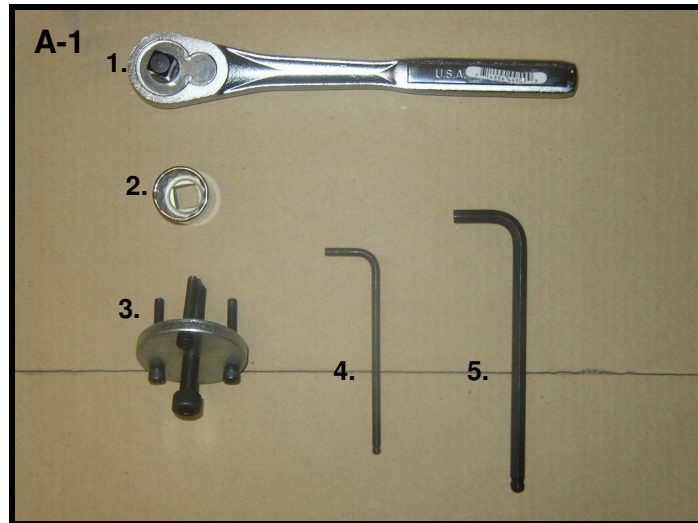
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## SOP Instructions for Installing & Removal of E5 Crank Nut

### Tools Needed A-1

1. 1/2 Drive Socket
2. 24mm Socket
3. Disc Puller  
Part Number: 010687-00
4. 5mm Allen Wrench
5. 8mm Allen Wrench

Installation Time:  
Approximately 30 minutes



### Removal Steps

1. Remove the black cover



2. Using 24mm socket remove the 24mm crank nut



3. Using a 5mm allen wrench tighten the 3 outside bolts into the disc.



4. With the disc puller remove the Right or Left crank arm

